Advanced solutions for boosting productivity

Shaping success for the machining industry

Energy lives here™
We are committed to delivering expert lubrication solutions that meet your industry’s unique challenges and help keep your shop running at top efficiency.

Solutions for productivity and peace of mind

In an industry as competitive as yours, keeping the shop running smoothly is critical. Your customers depend on you for precision products that meet exacting specifications. Unscheduled — and costly — downtime for maintenance and repairs must be kept to a minimum. We understand the ongoing challenges of keeping your productivity high and your customers happy. That’s why we offer products and services designed specifically for the conditions you face in the precision machining industry.

Exceptional products
Our lineup of Mobil oils and greases helps protect your critical equipment, minimize downtime and deliver customer satisfaction.

World-class services
We complement these lubricants with hands-on guidance and application expertise from our skilled engineers to help you handle your toughest challenges.

Comprehensive solutions
Our state-of-the-art products and services harmonize in a complete solution that can help your operation attain new levels of safety, environmental care and productivity.
## Products

Mobil® industrial lubricants and cutting oils help you meet the ongoing challenges of your precision machining business. Leading OEMs recognize them for consistently delivering reliable performance and optimum equipment protection. Our products—including those featured below*—are designed to help maximize productivity.

<table>
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<th>Application</th>
<th>Product</th>
<th>Features and benefits</th>
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| Slideways         | Mobil Vactra Oil Numbered Series | • Helps eliminate stick slip, allowing precision finish  
                                 • Wide range of applications allows for product consolidation  
                                 • Long-term rust and corrosion protection |
| Hydraulic systems | Mobil DTE 10 Excel Series | • Excellent hydraulic efficiency, potentially leading to reduced energy consumption  
                                 • Protection over a wide temperature range helps reduce maintenance and enhance component life  
                                 • Long fluid life even under harsh operating conditions |
|                   | Mobil DTE® 20 Series | • Helps minimize maintenance downtime and costs  
                                 • Enhanced wear and varnish protection for improved component life  
                                 • Keep-clean properties help increase system reliability and performance |
| High-speed spindle bearings | Mobil Velocity Oil Series | • Helps minimize deposit formation  
                                 • Helps reduce vibration for precision parts |
| Gearbox           | Mobil SHC® 600 Series | • Helps limit power consumption, which can minimize cost of operation  
                                 • Helps enhance drain intervals to limit maintenance and replacement costs  
                                 • Provides trouble-free operation to boost operational productivity |
|                   | Mobilgear® 600 XP Series | • Enhanced micropitting protection helps minimize unscheduled downtime  
                                 • Outstanding seal compatibility helps minimize leakage and maintenance |
| Bearings          | Mobilgrease XHP® 220 Series | • Protection against rust and corrosion in the presence of water  
                                 • Reduced wear for good equipment reliability and availability |
|                   | Mobilux® EP Series | • Resists oil separation to limit lubricant consumption  
                                 • Excellent pumpability in central grease systems |
| Air compressors   | Mobil SHC® Rarus Series | • Exceptional performance and long oil life help maximize productivity  
                                 • Outstanding thermal/oxidation stability helps minimize maintenance costs  
                                 • Helps prevent deposit and sludge formation |
| Cutting           | Mobilmet® 400/700 Series | • Helps enhance surface finish and dimensional accuracy  
                                 • Helps address environmental and safety concerns  
                                 • Helps provide long tool life |
| Honing, grinding  | Mobilgrind® Series | • Low mist and low odor help enhance workplace environment  
                                 • Helps provide outstanding surface finish in a range of applications  
                                 • Chlorine-free for safe, easy disposal |
| Cutting, grinding | Mobilcut® Series | • Ease of use and maintenance  
                                 • Long batch life and neutral odor  
                                 • Potential to consolidate products and reduce inventories |

*Since equipment and operating conditions vary, please refer to the equipment builder manual for preferred lubrication recommendations.

**Energy efficiency relates to the fluid performance when compared with ExxonMobil’s current fluid products. The technology used allows up to 6 percent increase in hydraulic pump efficiency compared with Mobil DTE 20 Series when tested in standard hydraulic applications. The energy efficiency claim is based on test results conducted in accordance with applicable industry standards and protocols. Efficiency improvements will vary based on operating parameters and applications.

**Energy efficiency relates solely to the fluid performance when compared to conventional reference oils of the same viscosity grade in gear applications. The technology used allows up to 3.6 percent efficiency compared with the reference when tested in circulating and gear applications under controlled conditions. Efficiency improvements will vary based on operating conditions and applications.

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### Mobil Serv℠ services

To achieve peak productivity, count on Mobil Serv℠ services—a full suite of solutions designed to help you minimize unscheduled downtime, maintenance costs and equipment issues. Our wide range of services—which include On-site metalworking fluid maintenance, On-site circulating oil testing/hydraulic inspection, and Contamination control—can help you meet your challenges and optimize your operation.

**Application expertise**

Through Mobil Serv services, our world-class engineers deliver invaluable hands-on direction, using unsurpassed application expertise to help you achieve your goals in safety, environmental care and productivity.

**Lubricant analysis**

To help you monitor lubricant and equipment condition, and avoid unscheduled breakdowns and costly repairs, we offer Mobil Serv℠ Lubricant Analysis. Operators around the world use the program to detect equipment and lubricant issues before they occur, saving money on equipment repair and replacement.
Advancing Productivity™ for the precision machining industry

Our unsurpassed synthetic lubricants and service programs harmonize into what we call Advancing Productivity™ — critical Safety, Environmental Care and Productivity benefits that can help take your business to new heights.

Safety
Long oil and equipment life, as well as superb wear protection, can help minimize maintenance and the risks associated with employee–equipment interaction, especially in challenging areas.

Environmental Care*
Long oil and equipment life can help lessen waste disposal and the risk of spills.

Productivity
Enhanced equipment availability and trouble-free operation can minimize unscheduled downtime to help your operation reach peak productivity.

*Visit mobil.com/machineshops to learn how certain Mobil-branded lubricants may provide benefits to help minimize environmental impact. Actual benefits will depend upon product selected, operating conditions and applications.

Please visit mobil.com/machineshops for more information on how we can help your business.
Health and Safety
Based on available information, these products are not expected to produce adverse effects on health when used for the applications referred to above and the recommendations provided in the Material Safety Data Sheets (MSDSs) are followed. MSDSs are available upon request through your sales contact office or via the Internet. These products should not be used for purposes other than the applications referred to above. If disposing of used product, take care to protect the environment.